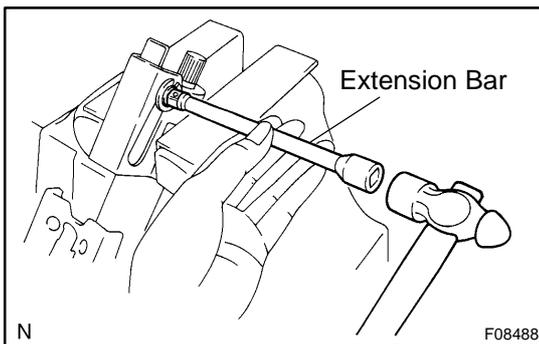


DISASSEMBLY

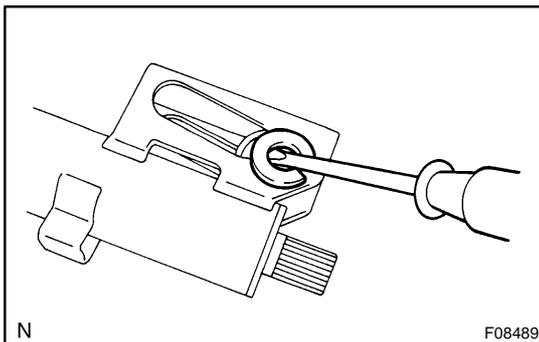
NOTICE:

When using a vise, do not overtighten it.

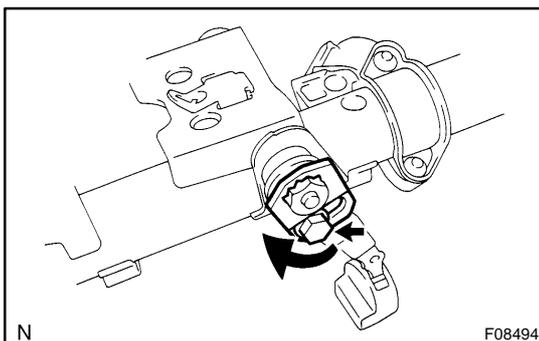
1. **REMOVE COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP**
 - (a) Using a centering punch, mark the center of the 2 tapered-head bolts.
 - (b) Using a 3 - 4 mm (0.12 - 0.16 in.) drill, drill into the 2 bolts.
 - (c) Using a screw extractor, remove the 2 bolts, column upper bracket and column upper clamp.



2. **REMOVE BRACKET SPACER AND 2 NO. 1 SUPPORT COLLARS**
 - (a) Using an extension bar and a hammer, tap out the bracket spacer.



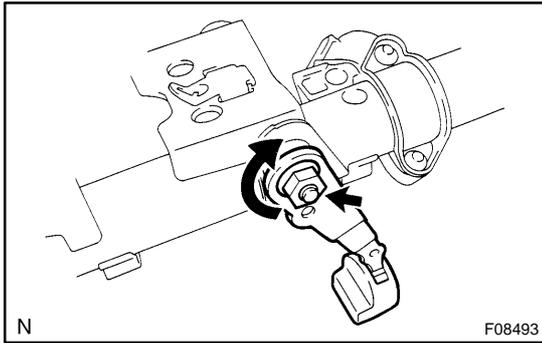
- (b) Using a screwdriver, remove the 2 No. 1 support collars.



3. **REMOVE TILT LEVER AND BREAK AWAY BRACKET**
 - (a) Remove the No. 2 tilt lever lock bolt and No. 1 support reinforce.

HINT:

This bolt is left-handed one.

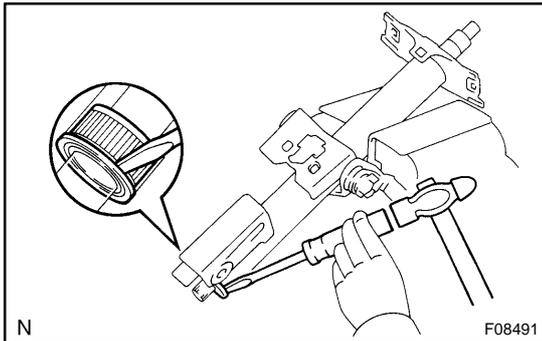


- (b) Remove the adjusting nut, tilt lever, stopper, tilt lever lock bolt and break away bracket.

HINT:

This nut is left-handed one.

- (c) Remove the clamp and No. 2 support collar from the break away bracket.



4. REMOVE MAIN SHAFT BUSHING

Using a screwdriver and hammer, tap out the main shaft bushing.

5. REMOVE MAIN SHAFT ASSEMBLY

- (a) Using a snap ring expander, remove the snap ring on the upper side.
- (b) Remove the main shaft assembly.
- (c) Using a snap ring expander, remove the snap ring on the lower side.