

INSTALLATION

1. INSTALL PS VANE PUMP ASSEMBLY

(a) Temporarily install the PS vane pump assembly with the bolt A.

(b) Install the adjusting strut with the bolt C.

Torque: 44 N·m (440 kgf·cm, 32 ft·lbf)

(c) Temporarily install the bolt B.

2. INSTALL DRIVE BELT

(a) Install the drive belt and adjust the drive belt tension (See page [SR-3](#)).

(b) Torque the bolt A.

Torque: 44 N·m (440 kgf·cm, 32 ft·lbf)

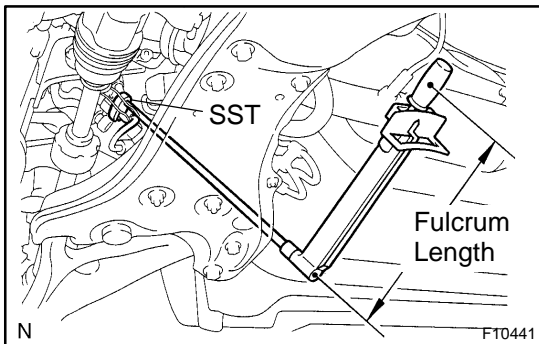
(c) Torque the bolt B.

Torque: 44 N·m (440 kgf·cm, 32 ft·lbf)

3. CONNECT OIL PRESSURE SENSOR CONNECTOR

NOTICE:

Be careful to prevent oil from being attached to the connector.

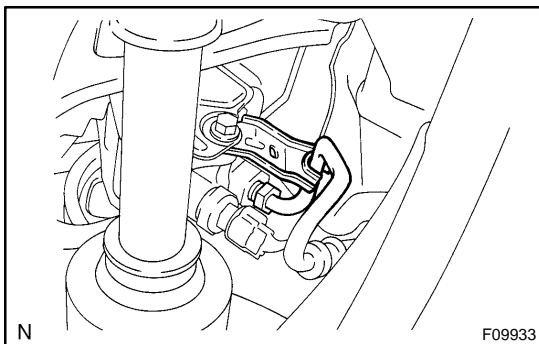


4. CONNECT PRESSURE FEED TUBE

Using SST, connect the pressure feed tube.

SST 09023-12700

Torque: 41 N·m (420 kgf·cm, 30 ft·lbf)



NOTICE:

Check that the pressure feed tube is properly installed to the rear stay.

HINT:

- Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).
- This torque value is effective in case that SST is parallel to a torque wrench.

5. CONNECT RETURN HOSE

Connect the return hose with the clip.

6. INSTALL RH ENGINE UNDER COVER

7. BLEED POWER STEERING SYSTEM

(See page [SR-4](#))

8. INSTALL OIL RESERVOIR TANK COVER

NOTICE:

Push the oil reservoir tank cover completely.