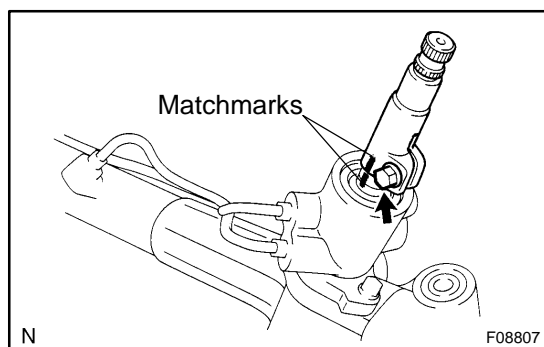


INSTALLATION

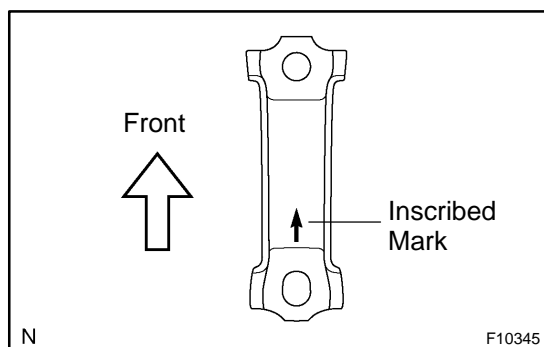
1. INSTALL ENGINE REAR MOUNT INSULATOR AND ENGINE REAR MOUNT BRACKET

- (a) Install the engine rear mount bracket with the 3 bolts.
Torque: 49 N·m (500 kgf-cm, 36 ft-lbf)
- (b) Install the engine rear mount insulator with the through bolt and No. 2 engine rear mount bracket.
Torque: 64 N·m (650 kgf-cm, 47 ft-lbf)



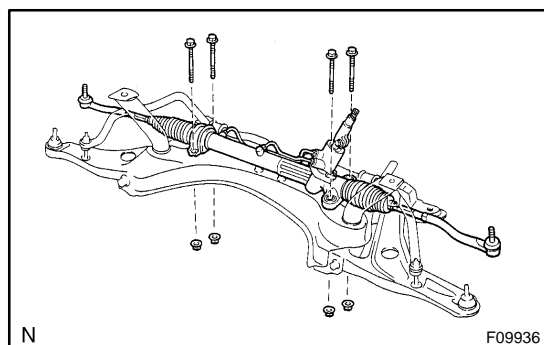
2. INSTALL PS GEAR ASSEMBLY

- (a) Align the matchmarks on the No. 3 intermediate shaft assembly and control valve shaft.
- (b) Install the No. 3 intermediate shaft assembly with the bolt.
Torque: 28 N·m (290 kgf-cm, 21 ft-lbf)
- (c) Install the grommet and bracket to the PS gear assembly.



HINT:

Install the bracket with the inscribed mark facing to the front of the vehicle.

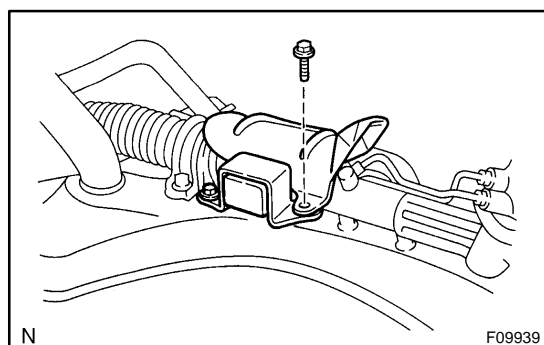


- (d) Install the PS gear assembly with the 4 bolts and nuts to the front suspension member.
Torque: 74 N·m (750 kgf-cm, 54 ft-lbf)

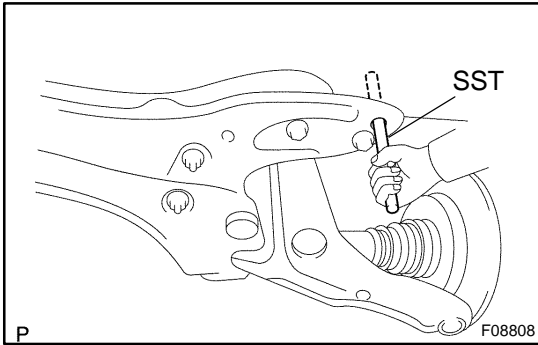
NOTICE:

Because the nut has its own stopper, do not turn the nut and torque the bolt with the nut fixed.

- (e) Install the column hole cover sub-assembly.

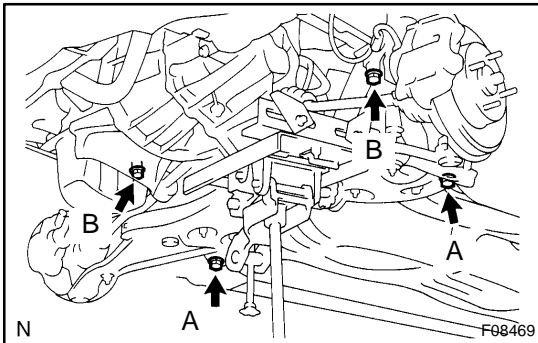


- (f) Install the dynamic damper and rack housing heat insulator with the 2 bolts as shown in the illustration.
Torque: 18 N·m (180 kgf-cm, 13 ft-lbf)
- (g) Install the bolt of the rack housing heat insulator.
Torque: 35 N·m (360 kgf-cm, 26 ft-lbf)
- (h) Install the stabilizer bar (See page SA-39).



3. INSTALL FRONT SUSPENSION MEMBER WITH LOWER SUSPENSION ARM AND PS GEAR ASSEMBLY

- (a) Using SST, align the holes of the front suspension member and body.
SST 09670-00010
- (b) Employ the same manner described above to the other side.

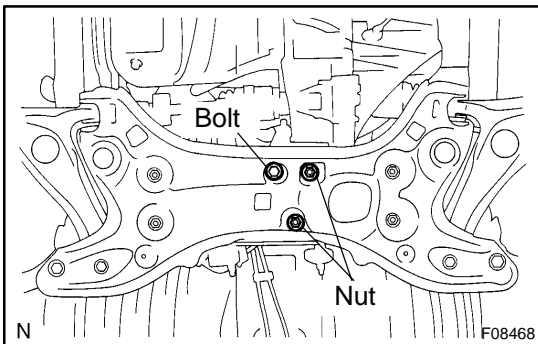


- (c) Install the front suspension member with lower suspension arm and PS gear assembly with the 4 bolts.

Torque:

Bolt A: 116 N·m (1,180 kgf·cm, 85 ft·lbf)

Bolt B: 70 N·m (715 kgf·cm, 52 ft·lbf)



4. CONNECT ENGINE REAR MOUNT INSULATOR AND FRONT SUSPENSION MEMBER

Connect the engine rear mount insulator and front suspension member with the bolt and 2 nuts.

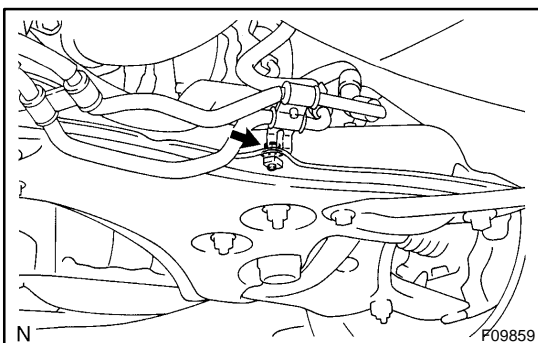
Torque: 80 N·m (810 kgf·cm, 59 ft·lbf)

5. CONNECT LOWER SUSPENSION ARM TO STEERING KNUCKLE (See page SA-35)

6. DISENGAGE ENGINE SLING DEVICE FROM ENGINE HANGERS

- (a) Disengage the engine chain hoist from the engine hangers.
- (b) Remove the 2 No. 1 engine hangers.

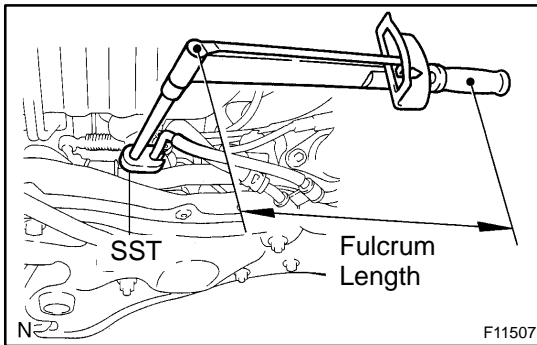
7. INSTALL ENGINE HOOD (See page BO-6)



8. CONNECT TUBE CLAMP

- (a) Temporarily connect the pressure feed and return tubes.
- (b) Connect the tube clamp with the bolt.

Torque: 7.8 N·m (80 kgf·cm, 69 in.-lbf)



- 9. CONNECT PRESSURE FEED AND RETURN TUBES**
 (a) Using SST, connect the pressure feed and return tubes.
 SST 09023-12900
Torque: 27 N·m (280 kgf·cm, 20 ft·lbf)

HINT:

- Use a torque wrench with a fulcrum length of 300 mm (11.81 in.).
- This torque value is effective in case that SST is parallel to a torque wrench.

- (b) Connect the return hose with the clip.
 (c) Connect the column hole cover sub-assembly.

10. CONNECT SLIDING YOKE (See page SR-20)**11. INSTALL NO. 2 COLUMN HOLE COVER (See page SR-20)****12. CONNECT RH AND LH TIE ROD ENDS (See page SA-14)****13. INSTALL RH AND LH ENGINE UNDER COVERS****14. PLACE FRONT WHEELS FACING STRAIGHT AHEAD****HINT:**

Do it with the front of the vehicle jacked up.

15. CENTER SPIRAL CABLE (See page SR-20)**16. INSTALL STEERING WHEEL**

- (a) Align the matchmarks on the steering wheel and steering column main shaft.
 (b) Temporarily tighten the steering wheel set nut.

17. BLEED POWER STEERING SYSTEM (See page SR-4)**18. CHECK STEERING WHEEL CENTER POINT****19. TORQUE STEERING WHEEL SET NUT
 Torque: 50 N·m (510 kgf·cm, 37 ft·lbf)****20. INSTALL STEERING WHEEL PAD (See page SR-20)****21. CHECK FRONT WHEEL ALIGNMENT (See page SA-5)**