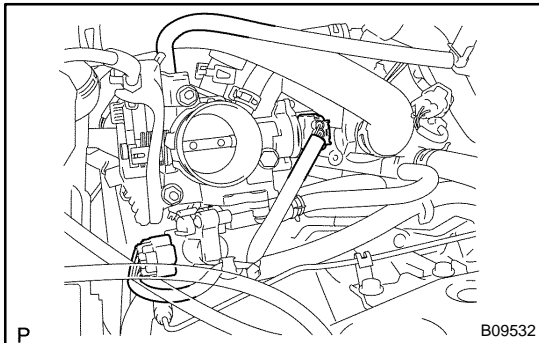
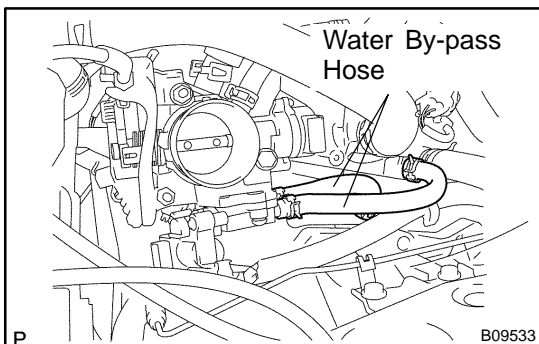


## REMOVAL

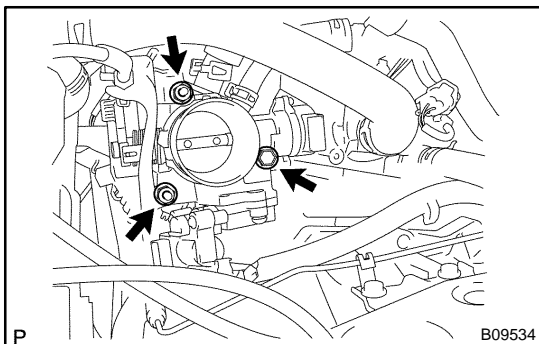
1. **DRAIN ENGINE COOLANT**
2. **DISCONNECT ACCELERATOR CABLE**
3. **REMOVE AIR CLEANER HOSE AND CAP**
  - (a) Loosen the 2 air cleaner hose clamp bolts.
  - (b) Disconnect the air cleaner hose from the throttle body, and air cleaner cap.



4. **REMOVE THROTTLE BODY**
  - (a) Disconnect the throttle position sensor connector.
  - (b) Disconnect the IAC valve connector.
  - (c) Disconnect the PCV hose from throttle body.



- (d) Disconnect the 2 water bypass hoses.



- (e) Remove the bolt, 2 nuts, accelerator bracket and throttle body from the intake manifold.
- (f) Remove the throttle body gasket.