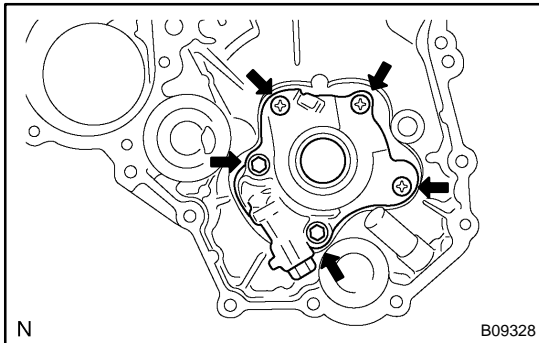


REMOVAL

1. DRAIN ENGINE OIL
2. REMOVE TIMING CHAIN COVER (See pages [EM-15](#))



3. REMOVE OIL PUMP

- (a) Remove the 2 bolts, 3 screws and oil pump cover from the timing chain cover.
- (b) Remove the drive and driven rotors.