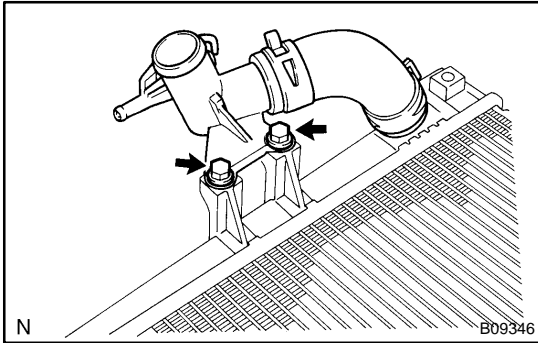


DISASSEMBLY

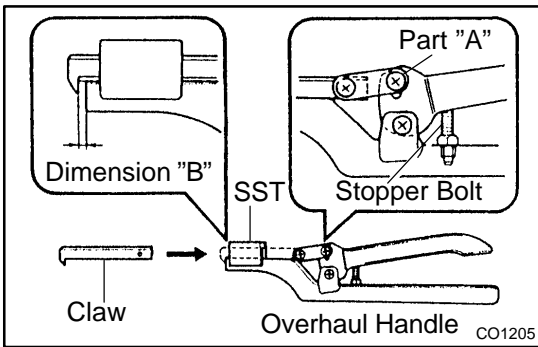
1. REMOVE DRAIN PLUG

- (a) Remove the drain plug.
- (b) Remove the O-ring.



2. REMOVE WATER FILTER

- (a) Disconnect the No. 3 radiator hose from the radiator.
- (b) Remove the 2 bolts and water filter.



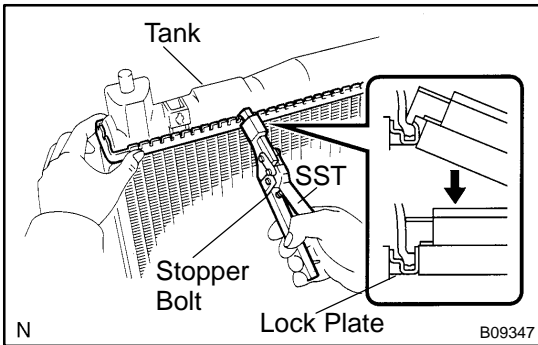
3. ASSEMBLE SST

SST 09230-01010

- (a) Install the claw to the overhaul handle, inserting it in the hole in part "A" as shown in the illustration.
- (b) While gripping the handle, adjust the stopper bolts so that dimension "B" shown in the illustration is 0.2 - 0.3 mm (0.008 - 0.012 in.).

NOTICE:

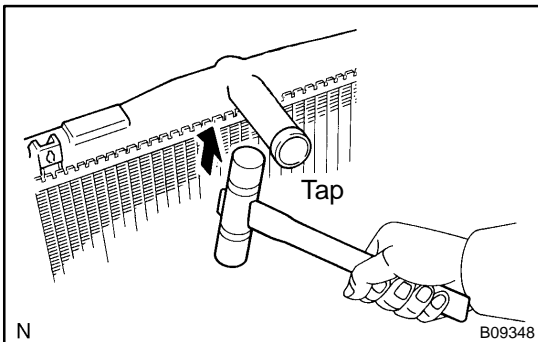
If this adjustment is not done the claw may be damaged.



4. UNCAULK LOCK PLATES

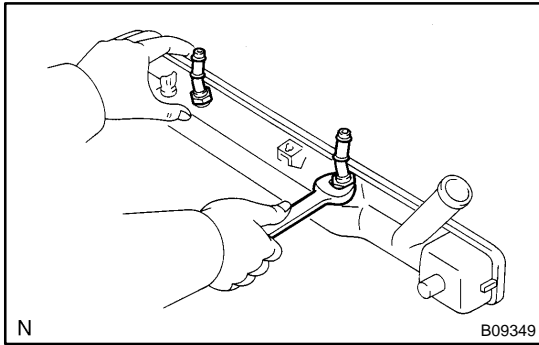
Using SST to release the caulking, squeeze the handle until stopped by the stopper bolts.

SST 09230-01010



5. REMOVE TANKS AND O-RINGS

Lightly tap the bracket of the radiator (or radiator inlet or outlet) with a soft-faced hammer, and remove the tank and the O-ring.



- 6. A/T:**
REMOVE OIL COOLER FROM LOWER TANK
- (a) Remove the 2 nuts and 2 plate washers.
 - (b) Remove the oil cooler and 2 O-rings.