



## ABS ACTUATOR ON-VEHICLE INSPECTION

BR0WF-05

1. **CONNECT TOYOTA hand-held tester**
  - (a) Connect the TOYOTA hand-held tester to the DLC3.
  - (b) Start the engine and run it at idle.
  - (c) Select the ACTIVE TEST mode on the TOYOTA hand-held tester.

### HINT:

Please refer to the TOYOTA hand-held tester operator's manual for further details.

2. **INSPECT ABS ACTUATOR MOTOR OPERATION**

- (a) Check that the operation sound of the ABS actuator motor can be heard when the motor relay is turned ON by the TOYOTA hand-held tester.

### NOTICE:

**Do not keep motor relay ON for more than 5 seconds continuously. When operating it continuously, set the interval of more than 20 seconds.**

If the operation sound can not be heard, replace the ABS actuator because the motor operation is in failure.

- (b) Turn the motor relay OFF.

3. **INSPECT RIGHT FRONT WHEEL SOLENOID**

- (a) Depress the brake pedal and hold it for about 15 seconds, and check that the brake pedal does not go down further.

If the brake pedal goes down, replace the ABS actuator because the sealing condition of the reduction solenoid valve is abnormal.

- (b) Check that the brake pedal does not pulsate when the motor relay is turned ON by the TOYOTA hand-held tester.

### NOTICE:

**Do not keep motor relay ON for more than 5 seconds continuously. When operating it continuously, set the interval of more than 20 seconds.**

If there is a pulsation in the brake pedal, replace the ABS actuator because the sealing condition of the reduction solenoid valve is abnormal.

- (c) Turn the motor relay OFF.
- (d) Depress the brake pedal and hold it until the step (g) is completed.
- (e) Check that the brake pedal does not go down further when the SFRH and SFRR solenoids are turned ON by the TOYOTA hand-held tester.

### NOTICE:

**Do not keep solenoid ON for more than 2 seconds continuously. When operating it continuously, set the interval of more than 20 seconds.**

If the brake pedal goes down, replace the ABS actuator because the holding solenoid valve operation is abnormal.

**HINT:**

To prevent the solenoids, TOYOTA hand-held tester turns OFF automatically 2 secs. after has been turned ON simultaneously.

(f) Check that the brake pedal goes down further when the solenoids are turned OFF.

If the brake pedal does not go down, replace the ABS actuator because the reduction solenoid valve operation is abnormal.

(g) Check that the brake pedal returns when the motor relay is turned ON by the TOYOTA hand-held tester.

**NOTICE:**

**Do not keep motor relay ON for more than 5 seconds continuously. When operating it continuously, set the interval of more than 20 seconds.**

If the brake pedal does not return, replace the ABS actuator because the motor operation is in failure.

(h) Turn the motor relay OFF and release the brake pedal.

**4. INSPECT OTHER WHEEL SOLENOIDS OPERATION**

Check the solenoids of the other wheels with the same inspection procedure as the right front wheel solenoids.

**HINT:**

Left front wheel: SFLH and SFLR

Right rear wheel: SRRH and SRRR

Left rear wheel: SRLH and SRLR

**NOTICE:**

**Never depress the brake pedal under the condition that the reduction solenoid alone is turned ON as ABS ECU is reset.**

**5. CLEAR DTC (See page [DI-201](#) )**