

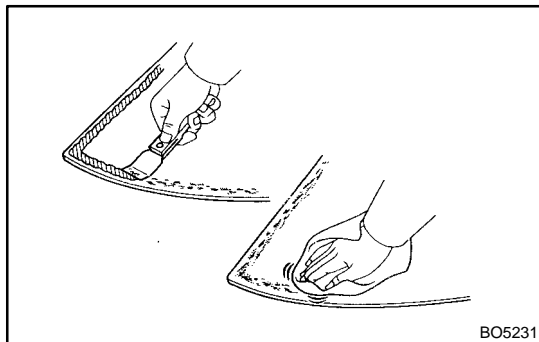
INSTALLATION

1. **CLEAN AND SHAPE CONTACT SURFACE OF BODY**
 - (a) Using a knife, cut away any rough areas on the body.

HINT:
Leave as much of the adhesive on the body as possible.

 - (b) Clean the cutting surface of the adhesive with a shop rag saturated in cleaner.

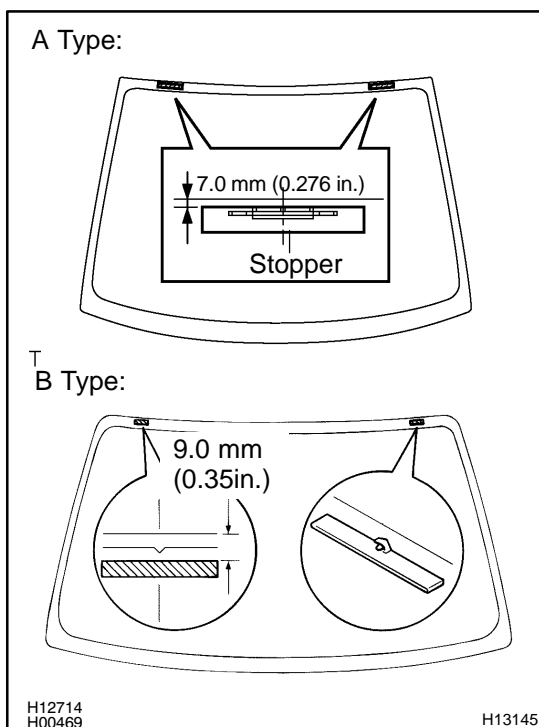
HINT:
Even if all the adhesive has been removed, clean the body.



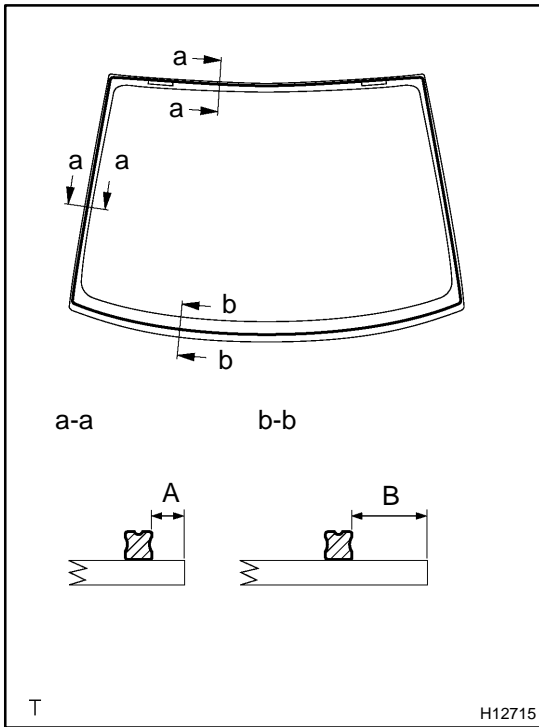
2. **CLEAN REMOVED GLASS**
 - (a) Using a scraper, remove the damaged stopper, dam and adhesive sticking to the glass.
 - (b) Clean the glass with cleaner.

NOTICE:

- Do not touch the glass face after cleaning it.
- Be careful not to damage the glass.



3. **INSTALL NEW STOPPERS**
Install new stoppers onto the glass.

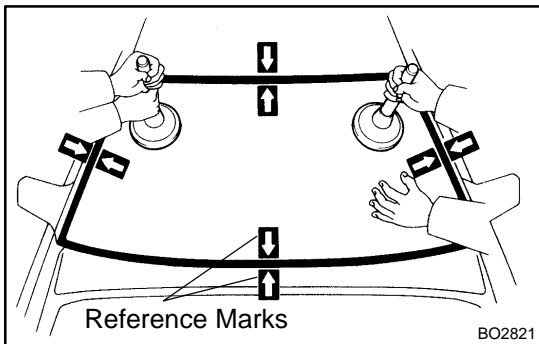


4. INSTALL NEW DAM

Install a new dam with adhesive tape as shown in the illustration.

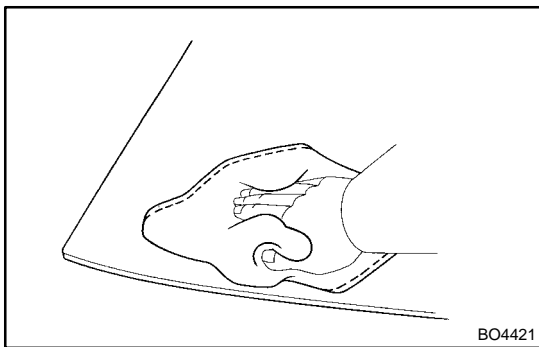
A: 7.0 mm (0.276 in.)

B: 23.5 mm (0.925 in.)



5. POSITION GLASS

- (a) Using a suction rubber, place the glass in the correct position.
- (b) Check that all contacting parts of the glass rim are perfectly even.
- (c) Place reference marks between the glass and body.
- (d) Remove the glass.

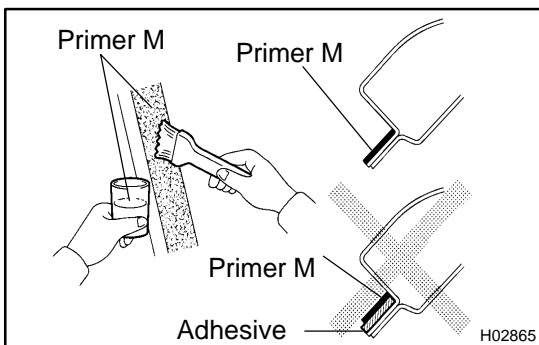


6. CLEAN CONTACT SURFACE OF GLASS

Using a cleaner, clean the contact surface which is black-colored area around the entire glass rim.

NOTICE:

Do not touch the glass face after cleaning it.

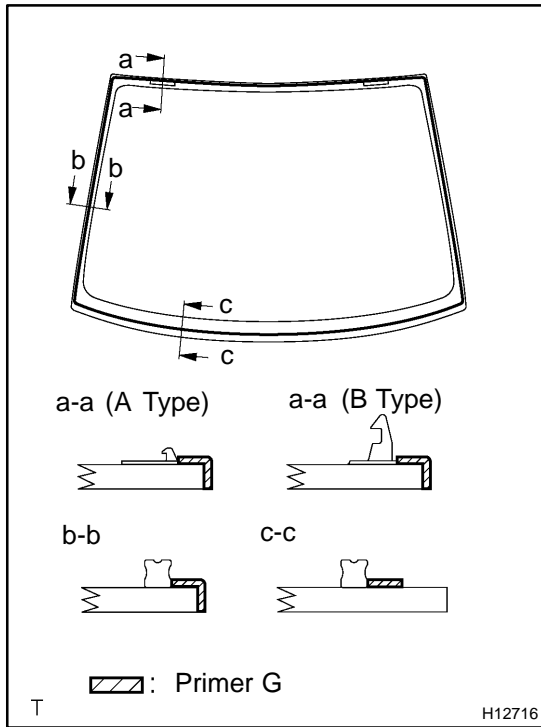


7. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat Primer M to the exposed part of body on the vehicle side.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.



8. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- (a) Using a brush or a sponge, coat the edge of the glass and the contact surface with Primer G.
- (b) When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.

9. APPLY ADHESIVE

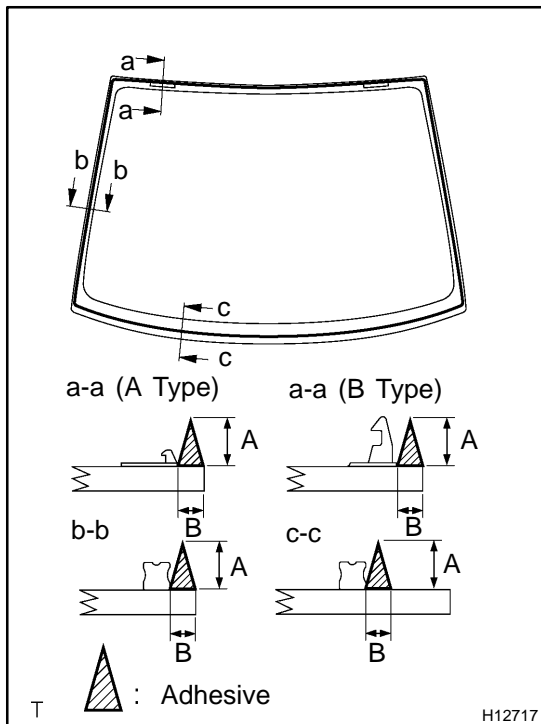
- (a) Cut off the tip of the cartridge nozzle.
Part No. 08850-00801 or equivalent

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

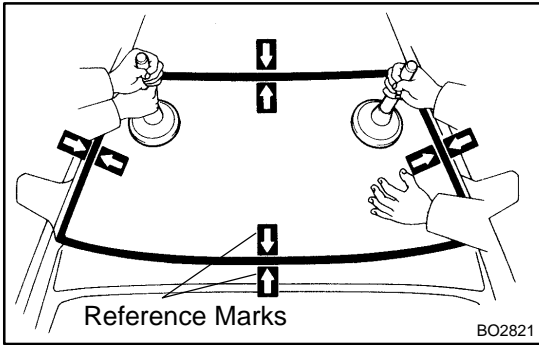
Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

- (b) Load the cartridge into the sealer gun.



- (c) Coat the glass with adhesive as shown.

A: 12.5 mm (0.492 in.)
B: 8.0 mm (0.315 in.)



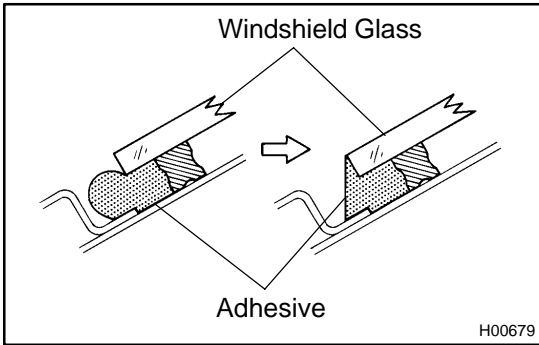
10. INSTALL WINDSHIELD GLASS AND MOULDING

- (a) Install the glass, aligning the reference marks using a suction rubber.

HINT:

Check to see that the stoppers are attached to the body correctly.

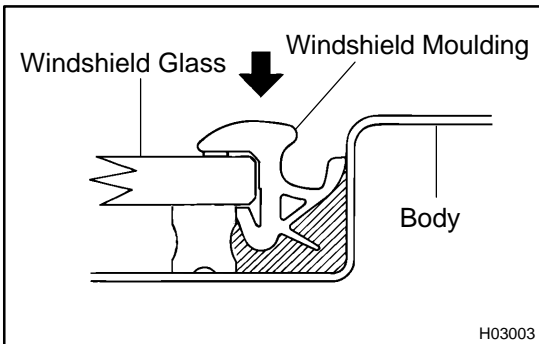
- (b) Lightly press the glass front surface for close contact.



- (c) Correct insufficient or protruded adhesive agent using a spatula.

HINT:

Apply the adhesive agent up to the windshield glass edge.



- (d) Install a new windshield moulding to the windshield glass before the adhesive agent hardens.

HINT:

Install the moulding, aligning the center of moulding with the center of body.

- (e) Remove any excessive adhesive agent before it hardens.
- (f) Hold the glass and moulding in place securely with a protective tape or equivalent until the adhesive hardens.

NOTICE:

Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours

11. INSPECT FOR LEAK AND REPAIR

NOTICE:

Conduct a leak test after the hardening time has elapsed.

12. INSTALL FRONT SIDE OF ROOF HEADLINING

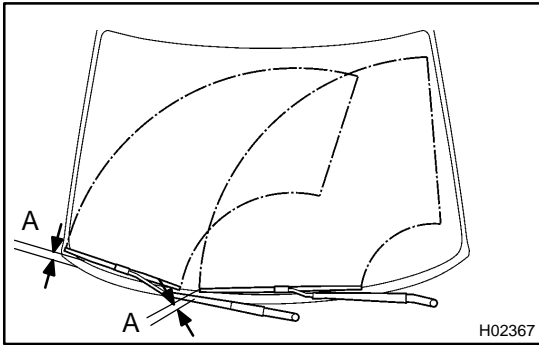
(See page [BO-88](#) or [BO-93](#))

13. INSTALL ASSIST GRIP

14. INSTALL COWL TOP VENTILATOR LOUVERS AND HOOD TO COWL TOP SEAL

15. INSTALL WIPER ARMS

- (a) Operate the wiper motor once and turn the wiper switch OFF.
- (b) Install the wiper arms and tighten nuts by hand.



- (c) Adjust the installation positions of the wiper arms to the positions as shown in the illustration.
A: Approx. 34 mm (1.34 in.)
 - (d) Torque the nuts.
Torque: 20 N·m (205 kgf-cm, 15 ft-lbf)
 - (e) Install the 2 wiper arm head caps.
- 16. INSTALL FRONT PILLAR GARNISHES**
 - 17. INSTALL SUN VISORS AND HOLDERS**
 - 18. INSTALL INNER REAR VIEW MIRROR**