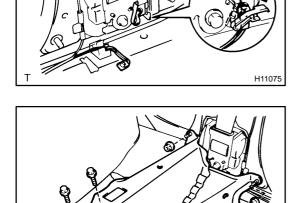
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INSTALLATION

NOTICE:

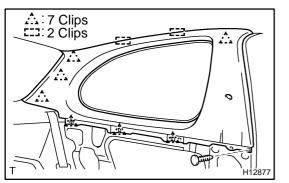
- Never use seat belt pretensioner from another vehicle. When replacing parts, replace them with new parts.
- Make sure that the front seat outer belt is installed with the specified torque.
- If the front seat outer belt has been dropped, or there are cracks, dents or other defects in the case or connector, replace the front seat outer belt with a new one.
- When installing the front seat outer belt, take care that the wiring does not interfere with other parts and is not pinched between other parts.
- 1. INSTALL FRONT SEAT OUTER BELT
- Install the retractor of front seat outer belt with the 2 bolts.
 Torque:
 Upper bolt: 4.7 N·m (48 kgf·cm, 42 in.·lbf)
 Lower bolt: 41 N·m (420 kgf·cm, 30 ft·lbf)
- (b) Connect the pretensioner connector as shown in the illustration.
- (c) 4-Door vehicle: Install the front seat shoulder anchor with the bolt. Torque: 41 N-m (420 kgf-cm, 30 ft-lbf)



2. 2-Door vehicle: INSTALL CENTER PILLAR TO

INSTALL CENTER PILLAR TO FLOOR REINFORCE-MENT

Install the center pillar to floor reinforcement with the 5 bolts and 2 nuts.



3. 2-Door vehicle:

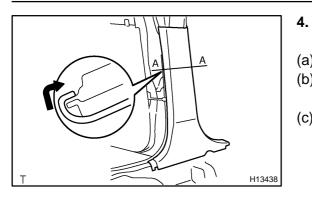
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INSTALL ROOF SIDE INNER GARNISH

- (a) Install the roof side inner garnish to the body.
- (b) Install the clip.
- (c) Install the front seat outer belt shoulder anchor with the bolt.

Torque: 41 N·m (420 kgf·cm, 30 ft·lbf)

2002 ECHO (RM884U)



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BODY - SEAT BELT PRETENSIONER

- 4-Door vehicle: INSTALL CENTER PILLAR LOWER GARNISH
- (a) Install the center pillar lower garnish to the body.(b) Install the front seat outer belt floor anchor with the bolt.
 - Torque: 41 N·m (420 kgf·cm, 30 ft·lbf)
- (c) Install the front seat outer belt floor anchor cover cap.

5. 2-Door vehicle: INSTALL QUARTER TRIM

- (a) Install the quarter trim to the body.
- (b) w/ Split type rear seat: Install the rear seatback hinge with the bolt.
 Torque: 41 N·m (420 kgf·cm, 30 ft·lbf)
- (c) Install the rear seat outer belt floor anchor with the bolt. Torque: 41 N·m (420 kgf·cm, 30 ft·lbf)
- 6. 2-Door vehicle: INSTALL REAR SEATBACK (See page BO-104 or BO-109)
- 7. 2-Door vehicle: INSTALL REAR SEAT CUSHION (See page BO-104 or BO-109)
- 8. 2-Door vehicle: INSTALL FRONT DOOR OPENING TRIM
- 9. 4-Door vehicle: INSTALL REAR DOOR SCUFF PLATE
- 10. INSTALL FRONT DOOR SCUFF PLATE