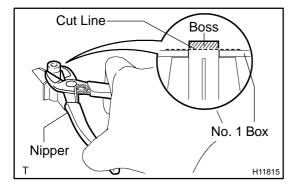
BO2UG-03

REASSEMBLY

NOTICE:

Never use airbag parts from another vehicle. When replacing parts, replace them with new parts.

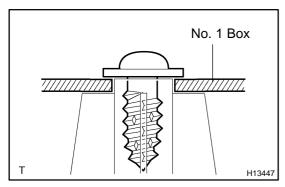


1. When replacing instrument panel lower: INSTALL NO. 1 BOX

(a) Cut off the boss using a nipper to make the level of the surface equal to the No. 1 box.

NOTICE:

Ensure that the cut surface is flush with the surface of No. 1 box to prevent looseness.



(b) Install the No. 1 box securely on the instrument panel with the tapping screw provided in the same packing.

HINT:

Use the same manner to instrument panel upper.

2. When reusing instrument panel lower: INSTALL NO. 1 BOX

Install the No. 1 box to the instrument panel lower with the screw.

- 3. INSTALL NO. 1, NO. 2 AND NO. 3 HEATER TO REGISTER DUCT
- 4. INSTALL NO. 1 AND NO. 2 SIDE DEFROSTER NOZZLE DUCT
- 5. INSTALL REGISTERS

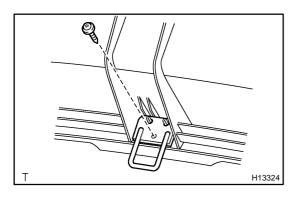
HINT:

For step 2 and 3, install them in the same way as No. 1 box.

6. INSTALL NO. 2 BOX

Install the No. 2 box with the 2 screws.

7. INSTALL DOOR

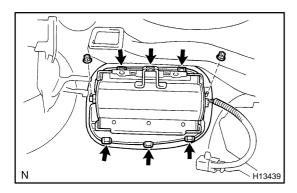


8. INSTALL CENTER BRACKET

Install the center bracket with the screw.

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9. INSTALL FRONT PASSENGER AIRBAG ASSEMBLY

- (a) Install the front passenger airbag assembly to the instrument panel.
- (b) Install the 2 nuts.

NOTICE:

If the front passenger airbag assembly has been dropped, or there are cracks, dents or other defects in the case or connector, replace the front passenger airbag assembly withe a new one.

2002 ECHO (RM884U)

Author: Date: 1403