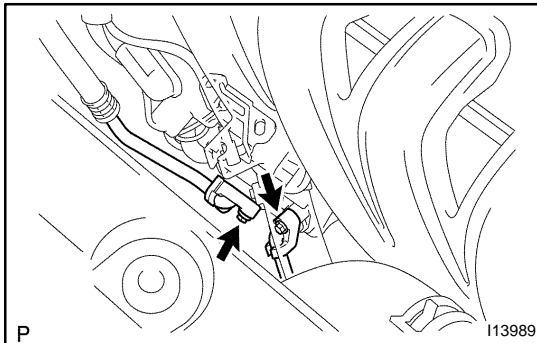


INSTALLATION

1. INSTALL COMPRESSOR

- (a) Install the compressor with 4 bolts.
Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)
- (b) Connect the connector.



2. CONNECT DISCHARGE AND SUCTION HOSES FROM COMPRESSOR

- (a) Lubricate 2 new O-rings with compressor oil and install them to the both hoses.
- (b) Connect the both hoses and install the 2 bolts.
Torque: 10 N·m (100 kgf·cm, 7 ft·lbf)

NOTICE:

Hoses should be connected immediately after the caps have been removed.

3. CONNECT DRIVE BELT (See page [AC-18](#))

4. INSTALL ENGINE UNDER COVER

5. CHARGE SYSTEM WITH REFRIGERANT

- (a) Evacuate air from refrigeration system.
- (b) Charge system with refrigerant and inspect for leakage of refrigerant.

Specified amount: 460 ± 30 g (16.23 ± 1.06 oz.)

6. INSPECT FOR LEAKAGE OF REFRIGERANT

Using a gas leak detector, check for leakage of refrigerant. If there is leakage, check the tightening torque at the joints.

7. INSPECT A/C OPERATION